# OMRON

Rope Pull Emergency Stop Switch

# ER6022

- Long rope spans up to 80 m means fewer number of switches required per application
- Tension indicator—the tension indicator makes the system easy to set up and to maintain the proper rope tension
- Contact arrangements of 2 N/C + 1 N/O or 3 N/C
- IP67 (NEMA 6) enclosure enables the ER6022 switch to withstand water washdown cleaning
- Heavy-duty housing—the die-cast housing and stainless steel eye nut makes the ER6022 suitable for demanding industrial applications
- Reset button—the blue reset button must be pushed in order to return to "machine run" condition following switch actuation by a pulled or slacked rope
- Long life—the ER6022 switch is designed for a minimum of one million actuations
- Vibration tolerant—the snap-acting switch contacts protect against nuisance tripping due to vibration
- Indicator beacon—the optional dual indicator beacon, available in 24 VDC, can be wired to flash red to indicate a tripped switch or glow a constant green to indicate a properly reset switch
- E-stop button—the ER6022 has two mounting positions where the optional E-stop button may be installed; the E-stop button may be added or replaced in the field

# Operation

#### Blue Reset Button



A blue reset button is provided to easily return the unit back to its machine-run position after actuation.

# Installation Hardware Available

#### **RK Rope Tension Kit**

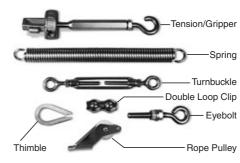


The RK Rope Tension Kit comes with all of the required hardware for most installations. A spring is required as shown in the installation example below.

**Emergency Push Button** 

The emergency push button may be installed or repositioned in the field. The ER6022 has two possible mounting positions for the emergency stop button.

### Installation Hardware



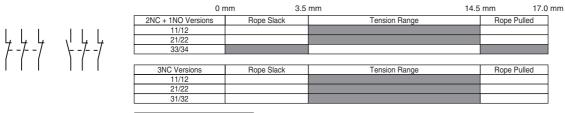
Individual hardware items may be purchased for specific installation requirements.

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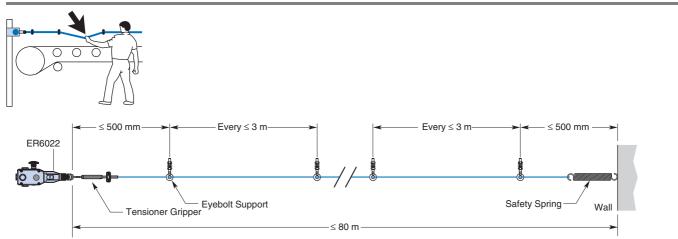
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# **Contact Arrangements**



Contact Open Contact Closed

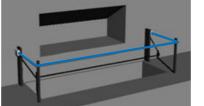
# **Mounting Specification**

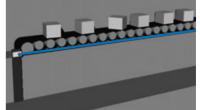


Note: Some installations may require a ER6022 on each end.

# **Applications**

Typical applications are on conveyor systems and across rotating machinery, and around hazardous areas.





# Ordering information

#### Rope Pull Emergency Stop Switch

E-Stop	Indicator Beacon	Contacts	Wiring Entry	Model	
Not included	Not included	2 N/C + 1 N/O	3 x M20	ER6022-021M	
Not included	Not included	3 N/C	3 x M20	ER6022-030M	
Not included	Included (24 VDC)	2 N/C + 1 N/O	3 x M20	ER6022-021ML	
Not included	Included (24 VDC)	3 N/C	3 x M20	ER6022-030ML	
Included	Not included	2 N/C + 1 N/O	3 x M20	ER6022-021ME	
Included	Not included	3 N/C	3 x M20	ER6022-030ME	
Included	Included (24 VDC)	2 N/C + 1 N/O	3 x M20	ER6022-021MEL	
Included	Included (24 VDC)	3 N/C	3 x M20	ER6022-030MEL	

#### Accessories

Item	Model
Replacement Lid	SM06-SL500
Replacement Lid/LED	SM06-SL510
Rope Kit, 5 m, Stainless Steel	RK5
Rope Kit, 10 m, Stainless Steel	RK10
Rope Kit, 20 m, Stainless Steel	RK20
Rope Kit, 50 m, Stainless Steel	RK50
Rope Kit, 80 m, Stainless Steel	RK80
Rope Only, 5 m	R5M
Rope Only, 10 m	R10M



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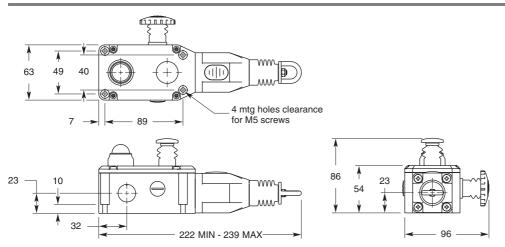
Item	Model
Rope Only, 20 m	R20M
Rope Only, 50 m	R50M
Rope Only, 100 m	R100M
Rope Only, 126 m	R126M
Tensioner Gripper, Stainless Steel	SM06-TG00
Eye Bolt Stainless Steel, 8 per pack	SM06-EB10
Double Loop Clip, Stainless Steel, 4 per pack	SM06-DL20
Thimble Stainless Steel, 4 per pack	SM06-THSS
Turnbuckle, Stainless Steel	SM06-TB30
Spring, Stainless Steel	SM06-SP50
Rope Pulley, Stainless Steel	SM06-RPSS
E-Stop Mechanism	SM06-ES60

# Specifications

Electrical	Contact Configurations	2 N/C + 1 N/O, 3 N/C	
	Safety Contacts	2 N/C, 3 N/C	
	Switching Ability	AC: 240 V–3 A, 120 V–6 A, Inductive, DC: 24 V–2.5 A, Inductive	
	Auxiliary Contacts	1 N/O	
	Max Switching Current/Volt/Amp	240 V/720 VA	
	Minimum Current	5 V, 5 mA DC	
	Electrical Life	1,000,000 minimum	
	LED Indicator Beacon	24 VDC	
	Mounting	Any position	
	Mounting Hardware	4 x M5 screws	
	Actuator Travel for Positive Opening	See diagrams on previous page	
	Max Rope Span	80 m	
	Operation Force	< 125 N	
	Tensioning Force to Run Position	130 N typical	
Mechanical	Case Material	Die-cast aluminum alloy	
	Eye Nut Material	Stainless steel	
	Wiring Entry	3 x M20	
	Weight	880 g	
	Color	Yellow	
	Mechanical Life	1,000,000 minimum	
Environmental	Protection	IP67 (NEMA 6)	
	Operating Temperature	-25 to 80°C	
	Cleaning	Water washdown	
Compliance	Standards	IEC947-5-1, IEC947-5-5, EN418, UL508, BS5304	
Compliance	Approvals/Listings	CE marked for all applicable directives, UL and C-UL	

Note: The safety contacts of the Omron STI switches are described as normally closed (N/C)—i.e., with the rope properly tensioned and the machine able to be started.

# Dimensions







# Safety precautions

#### Operating instructions

Installation must be in accordance with the following steps and stated specifications and should be carried out by suitably competent personnel. Adherence to the recommended maintenance instructions forms part of the warranty.



Do not defeat, tamper, remove or bypass this unit. Severe injury to personnel could result.

#### **Optional 24 VDC Indicator Beacon**

When +24VDC is applied to the **red** wire, the beacon will illuminate red and flash.

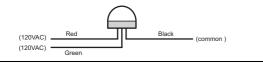
When +24 VDC is applied to the **green** wire, the beacon will illuminate green.



#### **Optional 120 VAC Indicator Beacon**

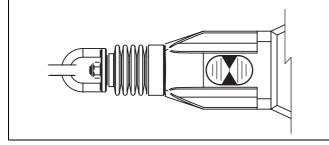
When +120VAC is applied to the **red** wire, the beacon will illuminate red and flash.

When +120 VAC is applied to the **green** wire, the beacon will illuminate green.



#### **Tension Indicator**

Indicator shown with steel rope properly adjusted.



#### 🕂 WARNING

- Installation of all Safety Rope Switch systems must be in accordance with a risk assessment for the individual application. Installation must only be carried out by competent personnel and in accordance with these instructions.
- 2. Rope support eyebolts must be fitted at 2.5 m. min. to 3 m. max. intervals along all rope lengths between switches. The rope must be supported no more than 500 mm from the switch eyebolt or Safety Spring (if used). It is important that this first 500 mm is not used as part of the active protection coverage.
- 3.M5 mounting bolts must be used to fix the switches. Tightening torque for mounting bolts to ensure reliable fixing is 4 Nm. Tightening torque for the lid screws, conduit entry plugs and cable glands must be 1.5 Nm to ensure IP seal. Only use correct sizing glands for conduit entry and cable outside diameter.
- 4. Tensioning of rope is achieved by use of tensioner / gripper assemblies. Upon installation, tension to mid-position as indicated by the red arrows in the viewing window of each switch. Check operation for all switches and the control circuits by puling the rope at various locations along the active protection area and resetting each switch by depressing the Blue Reset button. Ensure each time that the switches latch off and require manual resetting by depressing the Blue Reset button. Increase the system tension further, if required, depending upon the checks along the active length of coverage. If fitted with a Mushroom type E-Stop button (Red) then test and reset each switch to ensure function of control circuits. Typical operational conditions for successful operation of system is less than 75 N. pulling force and less than 150 mm deflection of rope between eyebolt supports. If the optional LED is fitted but is not used, ensure that the conductors remain coiled and tied to the tie hole in the LED flange.
- 5. Every week: Check correct operation of system at locations along all coverage length. Check for nominal tension setting, re-tension rope if necessary. Every 6 months: Isolate power and remove cover. Check screw terminal tightness and check for signs of moisture ingress. Never attempt to repair any switch.

ALL DIMENSIONS SHOWN ARE IN MILLIMETERS.

To convert millimeters into inches, multiply by 0.03937. To convert grams into ounces, multiply by 0.03527

In the interest of product improvement, specifications are subject to change without notice.

Cat. No. E54E-EN-01

For the Latest Information On the Internet: www.omron-industrial.com or www.sti.com