### High-precision Visual Displacement Measurement System

**Z300** 

2-Dimensional CCD is Built in. A New Type of Displacement Sensor Utilizing the Best and Most Up-to-date Image Processing Technologies.



### **Features**

### Stable measurement of a transparent object or a glass. A wide variety of sensor heads for enhanced detection possibilities.

OMRON's Z300 makes the notion that displacement sensors cannot perform stable measurement of a transparent object or a glass a thing of the past. The newly-developed 2-dimensional CCD (S-CCD) incorporated in the Z300, combined with upgraded performance of the controller, provides enhanced stability and accuracy in measurement of a transparent object. The latest algorithm employed by the Z300 enables optimal sensitivity even if there is a big difference between the amount

of reflected light from the surface and that from the bottom of a glass. Enhanced measurement area and a variety of high-resolution, long-distance sensor heads greatly expand the range of applications.

The Z300 is just another example of OMRON's ongoing challenge to the limits of sensing possibilities.

Z300-S10

Long-range Model

100 ± 20 mm

Detection distance of

Z300-S5T High-precision Model Detection distance of 50 ± 5 mm

Z300-S2T Super-precision Model Detection distance of 20 ± 1 mm

Z300

Z300-S60

Super Long-range Model

Detection distance of 600 ± 350 mm

## The innovative 2-dimensional CCD (S-CCD) is the key to the sensing performance.

# The 2-dimensional CCD enables stable, high-speed measurement.

A conventional displacement sensor using a 1-dimensional CCD cannot deal with flutter influence to the output. Therefore, the sensor requires increased number of measurements for signal averaging, which leads to slow response time. The S-CCD with a 2-dimensional CCD has solved this disadvantage, by splitting the measurement point into 60 lines for measurement in finer detail. The value per each pixel is then averaged to produce a reliable output, free from flutter influence caused by the object's surface condition. Stable detection and high-speed processing is thus possible with the Z300.



# CCD makes a difference in measurement of a transparent object.

### PSD sensor

A PSD sensor using diffuse reflection is virtually prevented from performing measurement due to insufficient reflection distribution from the surface. A sensor using the mirror reflection method, on the other hand, receives reflective light from the bottom or background of the object, which causes an error in determining the target position, impeding accurate measurement. CCD sensor

A CCD using the mirror reflection method is a solution. It can extract only the light reflected off the surface of the target. Accurate measurement of a transparent object is possible without being affected by reflected light from the bottom or background of the object.





### Monitoring as the object is being measured. Measurement data can be recorded and played back.

Easy-to-see color display is another great feature of the Z300 (when connected to a color monitor). Monitoring at each key stage including test and adjustment, operation, or maintenance greatly facilitates efficient, error-free measurement.



The measured value is displayed. The use of two colors: green for "Pass" judgement, and red for "High/Low," enhances visual recognition of the measurement result.

### Real-time monitoring



Displays the position of measurement point as well as intensity of the reflected light. Conveniently checks whether optimum measurement

Conveniently checks whether optimum measurement is taking place.

### Trend monitor



Continuous measurement values during a certain period of time are shown in chronological order. Changes in the measured values of a moving or rotating object can be checked at a glance.

### Test mode



Any desired number of measurement data can be stored for testing with a workpiece.

### Monitoring during recording and playback

Conditions during Test mode can be recorded and played back



Test measurement data obtained off-line can be saved for reference for actual in-line measurement.

NG (High/Low) judgement status is recorded and played back.



Up to 20 in-line NG data (information including reflected light condition and measurement data) can be recorded for workpiece analysis as well as for troubleshooting.

## Interactive menus provide a variety of measurement functions.

### Application menu

Settings for measurement methods are easily performed using the menu. Just follow the guidance of the monitor screen.



### Expert menu

Expert menu is available for more advanced measurement. Detailed setting conditions can be conveniently programmed using the menu.

### Enhanced hold functions widen the scope of application.

With discrete hold functions equipped within the controller, the Z300 provides a variety of trigger (measurement timing) functions, making otherwise difficult applications a reality — with ease.

Peak value

Direction/Time

Lenath

Direction/Time

Peak hold (bottom)

Bottom value

Displacement amount

Measurement trigger

Length hold

Displac

Displacement amount

Measurement trigger

#### Hold functions



### Average hold



### Selectable trigger function



Peak to peak hold



Measurement trigger can be set to the controller for desired measurement timing.

# Application

Measuring the thickness of transparent film



Measuring the thickness of sheet



Inspecting the surface uniformity of a hard disk



Measuring tire or black rubber thickness



Measurement of electrode position in the display module



Measurement of warping in transparent plastic



Shape measurement for welding robot control



Grinding measurement of a whetstone



# System configuration



### **Ordering Information**

Name Item	Model	Remarks		
	Z300-S2T			
Sonsor	Z300-S5T			
Sensor	Z300-S10			
	Z300-S60			
Controllor	Z300-VC10EV3	NPN input/output		
Controller	Z300-VC15EV3	PNP input/output		
Console	Z300-KP			
Liquid Crystal Monitor	F150-M05L			
Sensor Extension Cable	Z309-SC1R (See note)	Cable length: 1.5 m, 3 m, 6 m, 8 m, 13 m or 18 m		
Monitor Cable	F150-VM			

Note: Specify the required cable length when ordering.

# Rating/performance

### Sensor: Z300-S2T/Z300-S5T/Z300-S10/Z300-S60

Model		Z300-S2T		Z300-S5T		Z300-S10		Z300-S60
		Diffuse reflection	Mirror reflection	Diffuse reflection	Mirror reflection	Diffuse reflection	Mirror reflection	Diffuse reflection only
Μ	leasurement mode							
Dista mea	ance to surement center	±5.2 mm	20 mm (with beam cover attached: 16 mm)	±50 mm	±44 mm	±100 mm	±94 mm	±600 mm
Mea	surement range	±1 mm		±5 mm	±4 mm	±20 mm	±16 mm	±350 mm (F.S.700 mm)
Light source		Visible-light semiconductor laser (Wavelength: 650 nm, 1 mW max., Class 2)		Visible-light semiconductor laser (Wavelength: 670 nm, 1 mW max., Class 2)				Visible-light semiconductor laser (Wavelength: 658 nm, 15 mW max., Class 3B)
Bear (See	n dimensions note 1.)	20 µm × 300 µm (distance to mea * Measuremer	(200 µm*) TYP. surement center) ht region			) µm TYP. easurement	0.3 mm × 16 (10.3*) mm (at 500 mm) * Measurement region	
Linearity		±0.05 %F.S. (See note 2.)	±0.05 %F.S. (See note 3.)	±0.1 %F.S. (See note 4.)			±0.07 %F.S. (250 to 750 mm) ±0.1 %F.S. (750 to 950 mm) (See note 4.)	
Resolution 0.4 µm (See note		0.4 μm (See notes 5 a	and 6.)	0.4 μm (See notes 7 and 9.)		1 μm (See notes 7 and 8.)		8 µm (at 350 mm) 40 µm (at 600 mm) (See notes 7 and 8.)
Sampling period (See note 10.) 540 µs		I		1				
icators	NEAR indicator	Lights if the workpiece is close to the measurement center or is on the near side of the measurement center and inside the measurement region. Flashes if the workpiece is outside the measurement region or if the density is excessive or insufficient.						
LED ind	FAR indicator	Lights if the workpiece is close to the measurement center or is on the far side of the measurement center and inside the measurement region. Flashes if the workpiece is outside the measurement region or if the density is excessive or insufficient.						
Temperature charac- teristic (See note 11.)		±0.01 %F.S./°C						
eou	Degree of protection	IEC IP64	64 IEC IP67			IEC IP66		
esistar	Ambient operating illumination	Illumination at light-receiving surface: 3,000 lx max., incandescent light						
ment r	Ambient temperature	Operating: 0 to +50 °C, Storage: -15 to +60 °C (with no icing or condensation)						
iron	Ambient humidity	Operating and storage: 35 % to 85 % (with no condensation)						
Env	Vibration resistance	10 to 150 Hz (double amplitude: 0.35 mm) for 8 min. each in X, Y, and Z directions						
Materials         Unit: Die-cast aluminum; Cable sheathing: Heat-resistant chlorinated vinyl Connector: Zinc alloy and brass								
Cable length 2 m		50 cm			50 cm			
Minii radiu	mum bending Is	68 mm						
Weig	ght	Approx. 600 g (Unit: Approx.	350 g)	Approx. 800 g (Unit: Approx. 600 g)				Approx. 800 g (Unit: Approx. 700 g)
Accessories 3 ferrite cores, laser warning labels (English)								

Note: 1 . Defined at 1/e<sup>2</sup> (13.5 %) of the density at the light center. Light may, however, be present outside this range and if the reflection factor of the light around the workpiece is high compared to the workpiece, measurement may be affected.
 2 . Error with respect to the theoretical line representing the displacement output for measurement of OMRON standard SUS blocks. The linearity varies with the type of workpiece.

- 3. Error with respect to the theoretical line representing the displacement output for measurement of OMRON standard quartz glass. The linearity varies with the type of workpiece.
- 4. Error with respect to the theoretical line representing the displacement output for measurement of OMRON standard white alumina ceramics. The linearity varies with the type of workpiece.



- 5. Displacement conversion value for peak-to-peak of displacement output. These figures are for measurement of OMRON standard quartz glass (mirror reflection mode) or OMRON standard SUS blocks (diffuse reflection) at the measurement center.
- In magnetic fields, it may not be possible to maintain resolution performance characteristics. 6 . These figures are for when the Sensor is connected to the Z300-VC10EV3/VC15EV3, the average number of measurements is 256, and M command RS-232C output is used.
- 7 . Displacement conversion value for peak-to-peak of displacement output (for measurement of OMRON standard white alumina ceramic at the measurement center).
- In strong magnetic fields, it may not be possible to maintain resolution performance characteristics. 8 .With the Z300-VC10EV3/VC15EV3, at an average number of measurements of 64.

- 9 .With the Z300-VC10EV3/VC15EV3, at an average number of measurements of 512.
  10.Value for measurement with 1 line (high speed) set in CCD Mode.
  11.Value for measurement with the space between the Sensor and the workpiece (Z300-S5T/S10/S60: white alumina ceramic; Z300-S2T: quartz glass) secured with an aluminum jig.

Z300

Item	mode	VISUAL mode	NON-VISUAL mode		
SL	Number of Sensors that can be mounted	2	1		
	Number of scenes	16	1		
	Image memory function	NG images: 20 scenes max.; Surrounding images: 4 scenes max.; Workpiece display images: 4 scenes max.			
	Processing method	Gray center of gravity, edge centering	Edge centering		
	Pre-image processing	Noise removal, smoothing	None		
	Averaging/filtering	Average number of times (12 stages, 1 to 4096 times), HPF (high pass filter)	Average number of times (SLOW: 64 times; FAST: 1 time)		
	Light intensity tracking function	Automatic (The light intensity tracking range can be specified.) Fixed (Select from 32 stages.)	Automatic (The light intensity tracking range can not be specified.) Fixed (Select either HIGH or LOW.)		
	Applications	Select from the following 8 types: Surface displacement, spot displacement, maximum height, groove/indentation, level difference, transparent workpiece thickness, level difference (2 Sensors), or thickness (2 Sensors).			
	Region specification	Region specification of line beam and displacement direction is possible.			
cificatio	Two region measurement modes	Absolute coordinate mode and relative coordinate mode			
spec	Hold functions	Sampling, peak, bottom, peak-to-peak, average, and length			
ance s	Two Sensor measurement modes	Simultaneous measurement and alternate measurement			
orm	Measurement data	4 outputs per scene	1 output		
Perfe	Equations	The following operations are possible for outputs 0 to 3: K+A, K-A, K+(A+B), K+(A-B), and K-(A+B) A and B: Specified measurement points K: Freed constant			
	Results output	Judgement output (HIGH, PASS, LOW, ERROR) RS-232C output Terminal block output Measurement value output (measurement value) RS-232C output Terminal block output Analog output	Analog output		
	Terminal block	11 input points: TRIGGER, HOLD-RESET, LD-OFF, ALL-ZERO, ZERO0, ZERO1, RESET, and DI 0 to DI 3 21 output points: DO0 to DO20	LD-OFF		
	Input/Output Type	Z300-VC10EV3: NPN Z300-VC15EV3: PNP			
	Monitor interface	1 channel (for pin jack or overscan monitor)			
	Analog output resolution	The full scale for output can be divided into a maximum of 40000 gradations. Resolution (See note.) * 0.25 mV ( $\pm$ 5 V), 0.4 $\mu$ A (4 to 20 mA)			

### Controller: Z300-VC10EV3/Z300-VC15EV3

Note: For measurement at an average number of times of 64 with an OMRON K3AS Linear Sensor Controller connected.

Item mode		VISUAL mode	NON-VISUAL mode			
cifications	Supply voltage	21.6 to 26.4 VDC (including ripple)				
	Current consumption	1 A max. (with 2 Sensors connected)				
	Insulation resistance	20 M $\Omega$ min. between all DC external terminals and GR terminal (100 VDC Megger, with internal surge absorber removed)				
	Dielectric strength	1000 VAC, 50/60 Hz between all DC external terminals and GR terminal (with internal surge absorber removed)				
	Leakage current	10 mA max.				
	Noise resistance	1500 Vp-p; Pulse width: 0.1 μs/ 1 μs; Rising edge: 1-ns pulse				
	Vibration resistance	10 to 150 Hz (double amplitude: 0.1 mm) for 8 min. each in X, Y, and Z directions				
spe	Shock resistance	200 m/s <sup>2</sup> , 3 times each in 6 directions				
eral	Ambient temperature	Operating: 0 to +50 °C, Storage: -15 to +60 °C (with no icing or condensation)				
gene	Ambient humidity	Operating and storage: 35 % to 85 % (with no condensation)				
0	Ambient environment	No corrosive gases				
	Ground	Ground the Z300's ground terminal to less than 100 $\Omega$				
	Degree of protection	IEC60529 IP20 (in-panel)				
	Case material	Controller: ABS				
	Weight (including packaging)	Approx. 1300 g (Unit: Approx. 700 g)				
	Accessories	2 manuals, 1 resistor (250 Ω, 1/2 W)				

### Monitor

Monitor	Liquid Crystal Monitor		
Item Model	F150-M05L		
Size	5.5 inches		
Туре	TFT color liquid crystal		
Resolution	320 × 240 dots		
Input signal	NTSC composite video (1.0 V / 75 Ω)		
Supply voltage	20.4 to 26.4 VDC		
Current consumption	Approx. 700 mA		
Ambient temperature	Operating: 0 °C to +50 °C, Storage: -25 °C to +65 °C (with no icing or condensation)		
Ambient humidity	Operating and storage: 35 to 85 %RH (with no condensation)		
Weight (including packaging)	Approx. 870 g (Unit: Approx. 610 g)		
Accessories	Operation manual, 4 mounting brackets		

The Z300-S2T, Z300-Z5T and Z300-S10 Sensor Heads are Class 2 Laser Products according to EN60825-1 (IEC60825-1) and Class II Laser Product according to FDA (21 CFR1040.10) (see note). The Z300-S60 Sensor Head is a Class 3B and Class IIIB Laser Product, respectively. The Z300 Series is meant to be built into final system equipment. Pay special attention to the following precautions for the safe use of the product:

Note: Europe: Class 2 and Class 3B of EN60825-1: 1994 = IEC60825-1: 1993 U.S.A.: Class II and Class IIIB of FDA (21 CFR1040.10)

	Z300-S2T	Z300-S5T	Z300-S10	Z300-S60
Wavelength	650 nm	670 nm		658 nm
Peak power	1 mW max.			15 mW max.
Class	2	3B		
Maximum pulse duration	7 ms			17.5 ms
Period	0.5 to 10 ms			0.5 to 25 ms

Precautions

### Warming up

After turning on the power, wait about 30 minutes before using the equipment. The circuits are not stable after turning on the power, and thus measured values tend to gradually drift.

- (1)Use this product as specified in the operation manual. Otherwise, you may be exposed to hazardous laser radiation.
- (2)The Z300 series radiates laser beams in the visible light range. Do not expose your eyes directly to the laser radiation. Ensure that the laser beam path is terminated during use. If a mirror or shiny surface is positioned in the laser beam path, ensure that the reflected beam path is also terminated.

If the Unit must be used without terminating the laser beam path, position the laser beam path so that it is not at eye level.

- (3)To avoid exposure to hazardous laser radiation, do not displace nor remove the protective housing during operation, maintenance, and any other servicing.
- (4) The user should return the product to OMRON for all repair and servicing.
- (5)As for countries other than those of Europe and the U.S.A., observe the regulations and standards specified by each country.

# Dimensions (Unit: mm)

# Sensor





#### Z300-S60



#### Controller



#### Console

### Z300-KP



### LCD monitor



ALL DIMENSIONS SHOWN ARE IN MILLIMETERS.

To convert millimeters into inches, multiply by 0.03937. To convert grams into ounces, multiply by 0.03527.

In the interest of product improvement, specifications are subject to change without notice.

Cat. No. Q01E-EN-02

Displacement sensors / Width-measuring Sensors