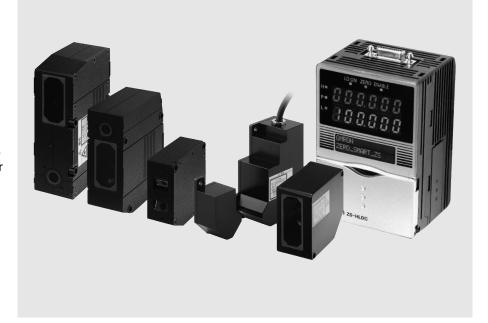
The scalable measurement sensor for all surfaces

ZS-HL series

- High dynamic sensing range for all surfaces
- High resolution of 0.25 μm
- Modular and scalable platform concept for up to 9 sensors
- Easy to use, to install and to maintain for all user levels
- Fast response time of 110 µs
- Multitasking capability manages up to 4 measurement tools in one controller



Ordering Information

Sensors

ZS-HL-series Sensor Heads

Optical system	Sensing distance	Beam shape	Beam diameter	Resolution*1	Model
Regular Reflective	20 ± 1 mm		1.0 mm x 20 µm	0.25 μm	ZS-HLDS2T
	50 ± 5 mm		1.0 mm x 30 µm	0.25 μm	ZS-HLDS5T
Diffuse Reflective	100 ± 20 mm		3.5 mm x 60 µm	1 μm	ZS-HLDS10
Dilluse Reliective	600 ± 350 mm		16 mm x 0.3 mm	8 µm	ZS-HLDS60
	1,500 ± 500 mm		40 mm x 1.5 mm	500 μm	ZS-HLDS150

^{1.} Refer to the table of ratings and specifications for details.

ZS-HL-series Sensor Heads (For Nozzle Gaps) also compatible with ZS-L controller

Optical system	Sensing distance	Beam shape	Beam diameter	Resolution*1	Model
Regular Reflective	10 ± 0.5 mm	Line beam	900 x 25 μm	0.25 μm	ZS-LD10GT
Regular Reflective	15 ± 0.75 mm				ZS-LD15GT

^{*1.} Refer to the table of ratings and specifications for details.

ZS-L-series Sensor Heads

Optical System	Sensing distance	Beam shape	Beam diameter	Resolution*1	Model
50.1	50 ± 5 mm	Line beam	900 x 60 μm	0.8 µm	ZS-LD50
	30 ± 3 mm	Spot beam	50 μm dia.	ο.ο μπ	ZS-LD50S
Diffuse reflection	80 ± 15 mm		900 x 60 μm	2 μm	ZS-LD80
Diliuse reliection	130 ± 15 mm	Line beam	600 x 70 μm	3 μm	ZS-LD130
	200 ± 50 mm		900 x 100 μm	5 μm	ZS-LD200
	350 ± 135 mm	Spot beam	dia. 240 µm	20 μm	ZS-LD350S
	20 ± 1 mm	Line beam	900 x 25 μm	0.25 µm	ZS-LD20T
Regular reflection	20 1 111111	Spot beam	25 μm dia.	0.25 μπ	ZS-LD20ST
	40 ± 2.5 mm	Line beam	2,000 x 35 μm	0.4 μm	ZS-LD40T

^{1.} This is the peak-to-peak displacement conversion value in the displacement output at the measuring center distance in high-precision mode when the number of samples to average is set to 128 and the measuring mode is set to the high-resolution mode. The standard workpiece is white aluminum ceramics in diffuse reflection mode and glass in the regular reflection mode.

Sensor Controllers

Shape	Supply Voltage	Control outputs	Model
24 VDC		NPN outputs	ZS-HLDC11
	24 VDC	ZS-HLDC41	ZS-HLDC41
		PNP outputs	ZS-HLDC41A (incl. USB cable + Smart Monitor)

Multi Controllers

Shape	Supply Voltage	Control outputs	Model
		NPN outputs	ZS-MDC11
Standard Las	24 VDC	PNP outputs	ZS-MDC41

Data Storage Units

Shape	Supply Voltage	Control outputs	Model
1. S.S.S.S.S.S.	24 VDC	NPN outputs	ZS-DSU11
District Assur	24 VDC	PNP outputs	ZS-DSU41

Accessories (Sold Separately)

Controller Link

Shape	Model
7	ZS-XCN

Panel Mount Adapter

Shape		Model
	ZS-XPM1	For 1st Controller
> >	ZS-XPM2	For expansion (from 2nd Controller on

Cables for Connecting to a Personal Computer

Shape	Model	Type	Qty
	ZS-XRS2	RS-232C	1
	ZS-XUSB2	USB	

Extension Cables for Sensor Heads

Cable length	Model	Qty
1 m	ZS-XC1A	1
4 m	ZS-XC4A	1
5 m	ZS-XC5B*1,*2	1
8 m	ZS-XC8A	1
10 m	ZS-XC10B*1	1

Up to two ZS-XC□B Cables can be connected (22 m max.).
 A Robot Cable (ZS-XC5BR) is also available.

Logging Software

Name	Model
Smart Monitor Zero Professional	ZS-SW11E

Memory Card

Model	Model
F160-N64S(S)	64 MB
QM300-N128S	128 MB
F160-N256S	256 MB

Safety Precautions for Using Laser Equipment

Laser Label Indications

Attach the following warning label to the side of the ZS-L-series Sensor Head.



Specifications

Sensor Heads

ZS-HL-series Sensor Heads

Item	m ZS-HLDS2T		zs	-HLDS5T	ZS-HLDS10		ZS-HLDS60	ZS- HLDS150		
Applical Controll		ZS-HLDC Seri	es							
Optical	system	Regular reflection	Diffuse reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Diffuse reflection	
Measur center o		20 mm	5.2 mm	50 mm	44 mm	100 mm	94 mm	600 mm	1,500 mm	
Measur	ing range	±1 mm		±5 mm	±4 mm	±20 mm	±16 mm	±350 mm	±500 mm	
Light so	urce	Visible semico (wavelength 65	nductor laser 50 nm, 1 mW max	c., Class 2)				Visible semicond (wavelength 658 Class 2)		
Beam ty	/ре	Line beam								
Beam d	iameter*1	20 μm × 1.0 m	m	30 μm × 1.0 r	mm	60 µm × 3.5 r	nm	0.3 mm × 16 mm	1.5 mm × 40 mm	
Linearity*2		±0.05 %F.S.		±0.1 %F.S.	±0.1 %F.S.			±0.07 %F.S. (250 mm to 750 mm) ±0.1 %F.S. (750 mm to 950 mm)	±0.2 %F.S.	
Resolution*3		0.25 μm (average 256)		0.25 μm (ave	rage 512)	1 μm (average 64)		8 µm (average 64) (at 250 mm) 40 µm (average 64) (at 600 mm)	500 µm (average 64)	
Temper charact		±0.01 %F.S./°C								
Samplir	ng cycle	110 μs (High-Speed mode), 500 μs (Standard mode), 2.2 ms (High-Resolution mode), 4.4 ms (High-Sensitivity mode)								
Indica-	NEAR	Lits near the measurement center, and nearer than the measurement center distance inside the measuring range.								
tors	indicator	Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.								
	FAR in- dicator	Lits near the measurement center, and further than the measurement center distance inside the measuring range. Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.								
Operating ambient illumination		Illumination on received light surface 3,000 lx or less (incandescent light)						Illumination on received light surface 1,000 lx or less (incandescent light)	Illumination or received light surface 500 lx or less (incan- descent light)	
	t tempera-	Operating: 0 to +50 °C, Storage: -15 to +60 °C (with no icing or condensation)								
	· .	. 0								
ture	t humidity		storage: 35 % to	85 % (with no cor	ndensation)					
ture Ambien Degree	t humidity of protec-			When the cal	ndensation) ole length is 0.5 m: ole length is 2 m: Il			IP66 (IEC60529)		
Ambien Degree tion Vibratio tance (c	of protec-	Operating and IP64 (IEC6052	9)	When the call	ole length is 0.5 m:	P67 (IÈC60529)		IP66 (IEC60529)		
ture Ambien Degree tion Vibratio tance (c tive) Shock r	of protec- n resis- destruc-	Operating and IP64 (IEC6052	9) 0.7 mm double an	When the cat When the cat nplitude, 80 min e	ole length is 0.5 m ole length is 2 m: Il	P67 (IÈC60529) Ódirections		IP66 (IEC60529)		
Ambien Degree tion Vibratio tance (c	of protec- n resis- destruc- esistance ctive)	Operating and IP64 (IEC6052 10 to 150 Hz, 0 150 m/s² 3 time	9) 0.7 mm double an	When the cat When the cat inplitude, 80 min e ections (up/down,	ble length is 0.5 m ble length is 2 m: Il ach in X, Y, and Z	P67 (IÈC60529) Ódirections		IP66 (IEC60529)		
ture Ambien Degree tion Vibratio tance (c tive) Shock r (destruc	of protec- n resis- destruc- esistance etitive)	Operating and IP64 (IEC6052 10 to 150 Hz, 0 150 m/s² 3 time	9) 2.7 mm double and the search in six directions and the search in six directions.	When the cat When the cat inplitude, 80 min e ections (up/down,	ble length is 0.5 m ble length is 2 m: Il ach in X, Y, and Z	P67 (IÈC60529) Ódirections		IP66 (IEC60529)		

F.S.: Full scale of measurement

2. This is the error on the measured value with respect to an ideal straight line. Linear curve may change according to the workpiece. The following lists the workpieces

Model	Diffusive reflection	Mirror reflection
ZS-HLDS2T	SUS block	Glass
ZS-HLDS5T/HLDS10	White alumina ceramic	Glass
ZS-HLDS60/HLDS150	White alumina ceramic	-

This is the "peak-to-peak" displacement conversion value of the displacement output in the measurement center distance when High-Resolution mode and the average number in the table are set (For ZS-HLDS60, the maximum resolution at 250 mm is also included). The following lists the workpieces.

Model	Diffusive reflection	Mirror reflection
ZS-HLDS2T	SUS block	Glass
ZS-HLDS5T	White alumina ceramic	Glass
ZS-HLDS10	White alumina ceramic	
ZS-HLDS60/HLDS150	White alumina ceramic	-

^{*4.} Value obtained when the sensor part and object part are fixed with an aluminum jig.

^{*1.} Defined as $1/e^2$ (13.5 %) of the center optical intensity in the measurement center distance. The beam diameter is sometimes influenced by the ambient conditions of the workpiece such as leaked light from the main beam.

ZS-L-series Sensor Heads

Item	Model	ZS-L	.D20T	ZS-LD20ST		ZS-LD40T		ZS-LD10GT	ZS-LD15GT	
Applicab Controlle		ZS-HLDC / ZS-L	DC Series							
Optical s	system	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular Diffuse Regular re reflection		Regular reflection	flection	
Measurii center d		20 mm	6.3 mm	20 mm	6.3 mm	40 mm	30 mm	10 mm	15 mm	
Measuri	ng range	±1 mm	±1 mm	±1 mm	±1 mm	±2.5 mm	±2 mm	±0.5 mm	±0.75 mm	
Light sou	urce	Visible semicono	luctor laser (wavel	ength: 650 nm, 1 i	mW max., Class 2)		, , , , , , , , , , , , , , , , , , ,		
Beam sh	nape	Line beam		Spot beam		Line beam				
Beam di	ameter*1	900 x 25 μm		25 μm		2,000 x 35 μm		Approx. 25 x 900) μm	
Linearity	, *2	±0.1% F.S.		•		•		•		
Resoluti	on*3	0.25 μm 0.4 μm				0.4 μm		0.25 μm		
Tempera characte		0.04% F.S./°C	04% F.S./°C 0.02% F.S./°C					0.04% F.S./°C		
Samplin	g cycle*5	110 µs								
Indica- tors	NEAR indicator					uring center distance inside the measuring range. nge or when the received light amount is insufficient.				
	FAR indicator					suring center distance inside the measuring range. Inge or when the received light amount is insufficient.				
Operating entillum		Illumination on received light surface: 3,000 lx or less (incandescent light)								
Ambient tempera		Operating: 0 to 50°C, Storage: –15 to 60°C (with no icing or condensation)								
Ambient humidity		Operating and storage: 35% to 85% (with no condensation)								
Degree of		Cable length 0.5 m: IP66, cable length 2 m: IP67						IP40		
Materials	S	Case: Aluminum die-cast, Front cover: Glass								
Cable le	ngth	0.5 m, 2 m								
Weight		Approx. 350 g						Approx. 400 g		
Accesso	ories	Laser labels (1 e	each for JIS/EN, 3	3 for FDA), Ferrite cores (2), Insure Locks (2), Instruction Sheet				Laser safety labels (1 each for JIS/ EN), ferrite cores (2), insure locks (2)		

^{11.} Defined as 1/e² (13.5 %) of the center optical intensity at the actual measurement center distance (effective value). The beam diameter is sometimes influenced by the ambient conditions of the workpiece, such as leaked light from the main beam.

 $^{^{*5.}}$ This value is obtained when the measuring mode is set to the high-speed mode.

Item	Model	ZS-	LD50	ZS-L	.D50S	ZS-	LD80	ZS-I	_D130	ZS-L	.D200	ZS- LD350S
Applica Control		ZS-HLDC /	ZS-LDC Seri	es								
Optical	system	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection
Measur center distance	3	50 mm	47 mm	50 mm	47 mm	80 mm	78 mm	130 mm	130 mm	200 mm	200 mm	350 mm
Measur	ing range	±5 mm	±4 mm	±5 mm	±4 mm	±15 mm	±14 mm	±15 mm	±12 mm	±50 mm	±48 mm	±135 mm
Light so	ource	Visible sem	niconductor la	ser (wavelen	gth: 650 nm,	1 mW max., 0	Class 2)		"			•
Beam s	hape	Line beam Spot beam			Line beam					Spot beam		
Beam d	liameter*1	900 x 60 μm		50 μm dia.		900 x 60 μm		600 x 70 μm		900 x 100 μm		240 µm dia.
Linearit	y*2	±0.1% F.S.						±0.25% F.S.	±0.1% F.S.	±0.25% F.S.	±0.1% F.S.	
Resolut	ion*3	0.8 μm				2 μm 3 μm		3 µm		5 µm	1	20 µm
Temper charact		0.02% F.S./°C				0.01% F.S.	/°C	****			0.04% F.S./°C	
Samplin	ng cycle*5	110 µs										*
Indica- tors	NEAR indicator	Lights near the measuring center distance, and nearer than the measuring center distance inside the measuring range. Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.										
FAR indicator		Lights near the measuring center distance, and further than the measuring center distance inside the measuring range. Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.										
Operati ent illun	ng ambi- nination	Illumination	on received	light surface:	3,000 lx or le	ss (incandes	cent light)	light surfac	on received e: 2,000 lx or descent light)		on received less (incande	light surface: scent light)

² This is the error in the measured value with respect to an ideal straight line. The standard workpiece is white aluminum ceramics in diffuse reflection mode and glass in the regular reflection mode of the ZS-LD20T/40T/50. Linearity may change according to the workpiece.

^{*3.} This is the peak-to-peak displacement conversion value in the displacement output at the measuring center distance in high-precision mode when the number of samples to average is set to 128 and the measuring mode is set to the high-resolution mode. The standard workpiece is white aluminum ceramics in diffuse reflection mode and glass in the regular reflection mode.

^{*4.} This is the value obtained at the measuring center distance when the Sensor and workpiece are fixed by an aluminum jig.

Item Model	ZS-LD50	ZS-LD50S	ZS-LD80	ZS-LD130	ZS-LD200	ZS- LD350S		
Ambient Operating: 0 to 50°C, Storage: –15 to 60°C (with no icing or condensation) temperature								
Ambient humidity	Operating and storage: 35	5% to 85% (with no conde	nsation)					
Degree of protection	Cable length 0.5 m: IP66, cable length 2 m: IP67							
Materials	Case: Aluminum die-cast, Front cover: Glass							
Cable length 0.5 m, 2 m								
Weight	Weight Approx. 350 g							
Accessories Laser labels (1 each for JIS/EN, 3 for FDA), Ferrite cores (2), Insure Locks (2), Instruction Shee								

^{*1.} Defined as $1/e^2$ (13.5 %) of the center optical intensity at the actual measurement center distance (effective value). The beam diameter is sometimes influenced by the ambient conditions of the workpiece, such as leaked light from the main beam.

Sensor Controllers

ZS-HLDC11/HLDC41

Sensor Controllers Model			ZS-HLDC11 ZS-HLDC41					
No. of samp	oles to average		1, 2, 4, 8, 16, 32, 64, 128, 256, 512, 1024, 2048, or 4096					
Number of r	mounted Sensors		1 per Sensor Controller					
External	Connection met	hod	Serial I/O: connector, Other: pre-wired (standard cable length: 2 m)					
interface	Serial I/O	USB 2.0	1 port, Full Speed (12 Mbps), MINI-B					
		RS-232C	1 port, 115,200 bps max.					
	Outputs	Judgement outputs	3 outputs: HIGH, PASS, and LOW NPN open-collector, 30 VDC, 50 mA max., residual voltage: 1.2 V max.	3 outputs: HIGH, PASS, and LOW PNP open-collector, 50 mA max., residual voltage: 1.2 V max.				
		Linear outputs	Selectable from 2 types of output, voltage or current (voltage output: -10 to 10 V, output impedance: 40Ω . Current output: 4 to 20 mA, maximum load resistance	,				
	Inputs	Laser OFF, ZERO reset timing, RESET	ON: Short-circuited with 0V terminal or 1.5 V or less OFF: Open (leakage current: 0.1 mA max.)	ON: Short-circuited to supply voltage or within 1.5 V of supply voltage OFF: Open (leakage current: 0.1 mA max.)				
Functions			Display: Measured value, threshold value, voltage/current, received light amount, and resolution Mode, gain, measurement object, head installation Filter: Smooth, average, and differentiation Outputs: Scaling, various hold values, and zero reset I/O settings: Linear (focus/correction), judgements (hysteresis and timer), non-measurement, and bank (switching and clear) System: Save, initialization, measurement information display, communications settings, key lock, language, and data load Task: Single- or multi-task					
Status indic	ators		HIGH (orange), PASS (green), LOW (orange), LDON (green), ZERO (orange), and ENABLE (green)					
Segment dis	splay	Main display	8-segment red LED, 6 digits					
		Sub-display	8-segment green LED, 6 digits					
LCD			16 digits x 2 rows, Color of characters: green, Resolution per character: 5 x 8 pixel matrix					
Setting inpu	uts	Setting keys	Direction keys (UP, DOWN, LEFT, and RIGHT), SET key, ESC key, MENU key, and function keys (1 to 4)					
		Slide switch	Threshold switch (2 states: High/Low), mode switch (3 states: FUN, TEACH, and RUN)					
Power supp	oly voltage		21.6 V to 26.4 VDC (including ripple)					
Current con	sumption		0.5 A max. (when Sensor Head is connected)					
Ambient ten	mperature		Operating: 0 to 50°C, Storage: –15 to 60°C (with no icing or condensation)					
Ambient hu	midity		Operating and storage: 35% to 85% (with no condensation)					
Materials			Case: Polycarbonate (PC)					
Weight			Approx. 280 g (excluding packing materials and accessories)					
Accessories	s		Ferrite core (1), Instruction Sheet					

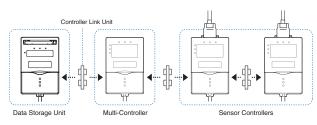
ZS-MDC11/MDC41 Multi-Controllers

Basic specifications are the same as those for the Sensor Controllers.

The following points, however, are different.

- (1) Sensor Heads cannot be connected.
- (2) A maximum 9 of Controllers can be connected. Control Link Units are required to connect Controllers.
- (3) Processing functions between Controllers: Math functions

Controller Link Unit Connection Using the ZS-XCN



^{*2} This is the error in the measured value with respect to an ideal straight line. The standard workpiece is white aluminum ceramics in diffuse reflection mode and glass in the regular reflection mode of the ZS-LD20T/40T/50. Linearity may change according to the workpiece.

^{*3.} This is the peak-to-peak displacement conversion value in the displacement output at the measuring center distance in high-precision mode when the number of samples to average is set to 128 and the measuring mode is set to the high-resolution mode. The standard workpiece is white aluminum ceramics in diffuse reflection mode and glass in the regular reflection mode.

^{4.} This is the value obtained at the measuring center distance when the Sensor and workpiece are fixed by an aluminum jig.

^{*5.} This value is obtained when the measuring mode is set to the high-speed mode.

Data Storage Units

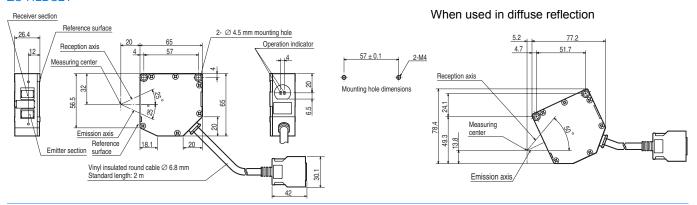
Sensor	Controllers	Model	ZS-DSU11	ZS-DSU41			
Number of	mounted Sensor I	Heads	Cannot be connected				
Number of	connectable Cont	rollers	10 Controllers max. (ZS-MDC: 1 Controller, ZS-HLDC: 9 Controllers max.)*1				
Connectab	le Controllers		ZS-HLDC□□, ZS-MDC□□				
External	Connection me	thod	Serial I/O: connector, Other: pre-wired (standard cable	e length: 2 m)			
interface	Serial I/O	USB 2.0	1 port, Full Speed (12 Mbps), MINI-B				
		RS-232C	1 port, 115,200 bps max.				
	Outputs		3 outputs: HIGH, PASS, and LOW NPN open-collector, 30 VDC, 50 mA max., residual voltage: 1.2 V max.	3 outputs: HIGH, PASS, and LOW PNP open-collector, 50 mA max., residual voltage: 1.2 V max.			
	Inputs		ON: Short-circuited with 0V terminal or 1.5 V or less OFF: Open (leakage current: 0.1 mA max.)	ON: Short-circuited to supply voltage or within 1.5 V of supply voltage OFF: Open (leakage current: 0.1 mA max.)			
Data resolu	ution		32 bits				
Functions	Logging trigger	functions	Start and stop triggers can be set separately; external triggers, data triggers (self-triggers), and time triggers				
	Other functions	3	External banks, alarm outputs, saved data format customization, and clock				
Status indic	cators		OUT (orange), PWR (green), ACCESS (orange), and ERR (red)				
Segment d	lisplay		8-segment green LEDs, 6 digits				
LCD			16 digits x 2 rows, Color of characters: green, Resolution per character: 5 x 8 pixel matrix				
Setting inpo	uts	Setting keys	Direction keys (UP, DOWN, LEFT, and RIGHT), SET key, ESC key, MENU key, and function keys (1 to 4)				
		Slide switch	Threshold switch (2 states: High/Low), mode switch (3 states: FUN, TEACH, and RUN)				
Power supp	ply voltage		21.6 V to 26.4 VDC (including ripple)				
Current cor	nsumption		0.5 A max.				
Ambient te	mperature		Operating: 0 to 50°C, Storage: –15 to 60°C (with no icing or condensation)				
Ambient hu	umidity		Operating and storage: 35% to 85% (with no condensation)				
Materials			Case: Polycarbonate (PC)				
Weight			Approx. 280 g (excluding packing materials and accessories)				
Accessorie	es		Ferrite core (1) Instruction Sheet, Tools for Data Storage Unit: CSV File Converter for Data Storage Unit, Smart Analyzer Macro Edition (Excel macros for analysis of collected data)				

^{*1.} Control Link Units are required to connect Controllers.

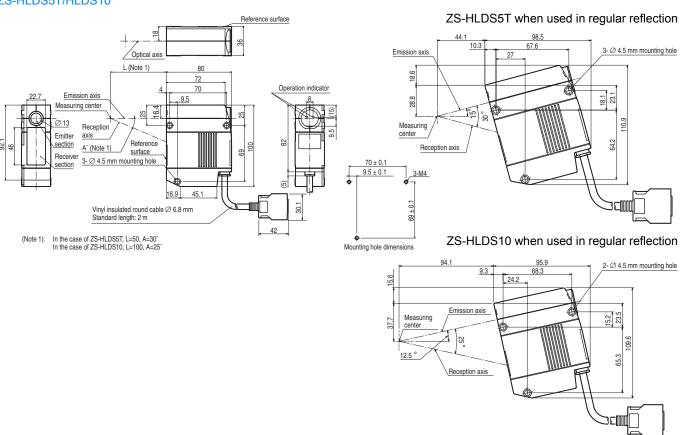
Dimensions Unit: mm

Sensor Heads

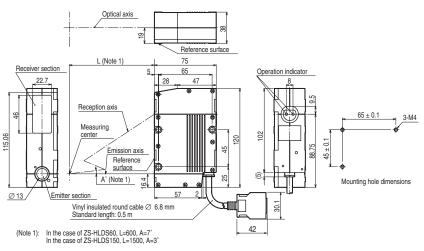
ZS-HLDS2T



ZS-HLDS5T/HLDS10

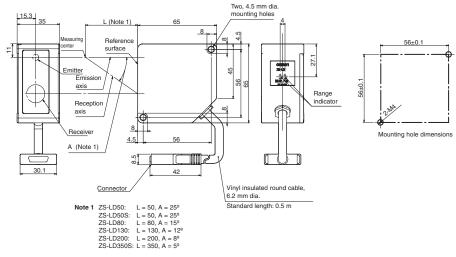


ZS-HLDS60/HLDS150



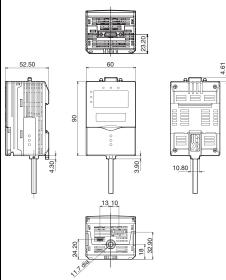
Sensor Heads

ZS-LD50/LD50S/LD80/ZS-LD130/LD200/ZS-LD350S

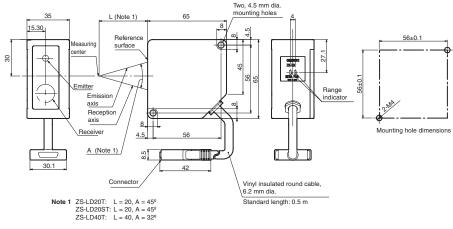


Sensor Controllers

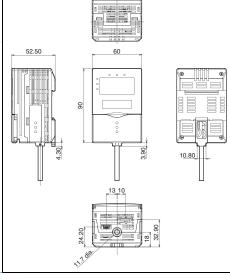
ZS-HLDC11/HLDC41



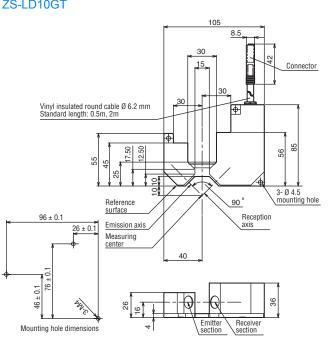
ZS-LD20T/LD20ST/LD40T



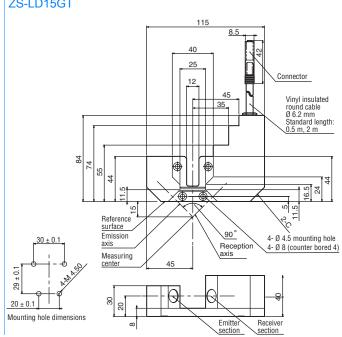
ZS-MDC11/MDC41 Multi-Controllers



ZS-LD10GT

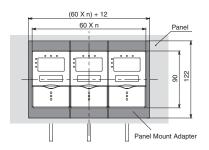


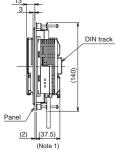
ZS-LD15GT



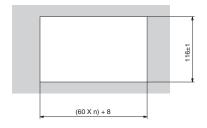
Panel Mount Adapters

ZS-XPM1/XPM2 (Dimension for Panel Mounting)





Panel cutout dimensions



Note 1: Dimensions are shown for a panel thickness of 2.0 mm. n: Number of gang-mounted Controllers (1 to 11)

Data Storage Unit

ZS-DSU11/DSU41

OMRON

READ AND UNDERSTAND THIS DOCUMENT

Please read and understand this document before using the products. Please consult your OMRON representative if you have any questions or comments

WARRANTY

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